



NATURES OWN LUBRICATION & CORROSION PROTECTION

USER GUIDE

WELDING

Woolube Grease / Ozspray can save you many hours of lost production time by taking away those annoying and costly problems of **Spatter!!!** Also helps preservation of weld seams and plating.

BENEFITS: Reduction of embrittlement
Base metal protection
Component anti-spatter release agent
Anti-spatter agent for fabrication work benches
Spatter release agent for welding head
Reduces hydrolysis
Easy to remove (*Woolube Enviro-Clean* / Hot water wash above 60c)

TECHNICAL:

Woolube Grease / Ozspray is recommended for all welding situations

All *Woolube Ozspray* should be left for 30 seconds to allow the hydrocarbon solvent to evaporate prior to welding.

Woolube Grease should only be applied while welds are still hot. *Woolube Ozspray* should only be applied to a weld with a surface temperature of less than 195°C

For best results the ideal application temperature is above 65c

Woolube Grease / Ozspray can penetrate up to 10 microns in mild steel at approximately 65°C.

WOOLUBE GREASE WILL START TO CARBONIZE ABOVE 450°C.

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